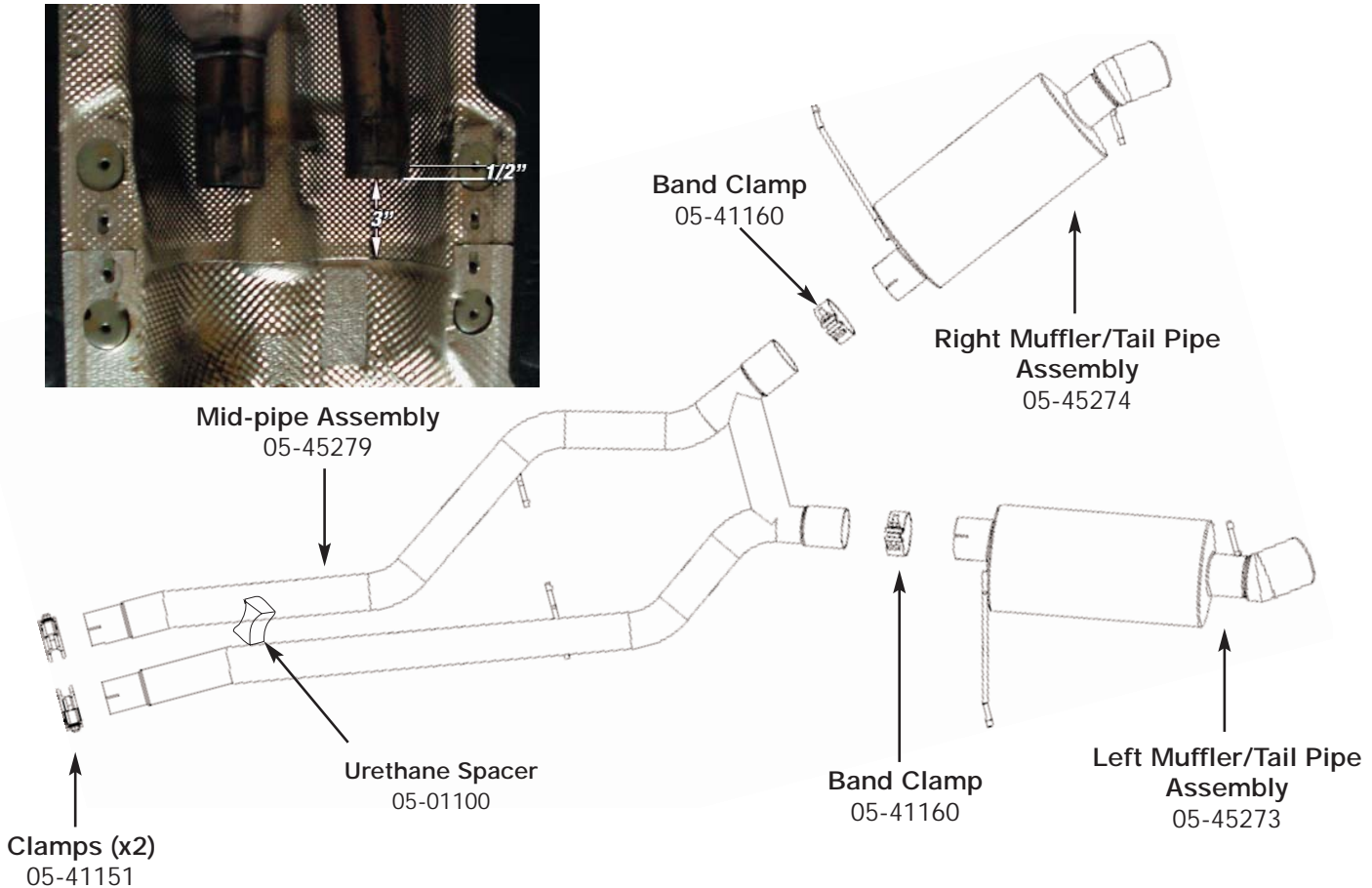
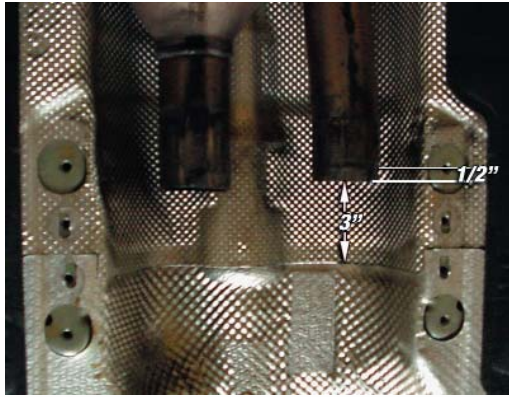




INSTALLATION INSTRUCTIONS

MAKE: BMW
MODEL: 335i (E90/E92)
YEAR: 2007-2010
ENGINE: L6-3.0L (tt) N54
NOTE: Cutting is required

MACH Force XP™
EXHAUST
2-3/4" Cat-Back (304SS)
49-36301



Step 1: (Read Instructions prior to installation) Remove your stock exhaust from the rear of your vehicle working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. **It is recommended to not fully tighten the clamps until the entire system has been installed.**

Step 2: A urethane spacer (05-01100) is placed between the exhaust tubes from the factory to spread the pieces of the exhaust apart so that they will line up better to the OE exhaust tubes.

Step 3: OE exhaust tubes are to be cut. Remove cover plate and torx screws. The cut location is approximately 3" in front of the heat shield seam, approximately 1/2" behind the forward most cover plate attachment holes. (See Photo above)

Step 4: Install mid-pipe assembly with clamps and isolation mounts. If necessary loosen the forward flange joint to ease assembly. Do not fully tighten. Once the mid-pipe assembly is in place, please remove the urethane spacer (05-01100).

Step 5: Install the muffler/tail pipe assemblies with band clamps, utilizing the factory isolation mounts, do not fully tighten until tips have been centered in the bumper cut outs.

Step 6: Adjust for alignment and tighten all connections. Install cover plate using supplied spacers. Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

NOTE:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**
- IF additional clearance is needed, the soft aluminum heat shield can be reshaped at any points of contact.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**