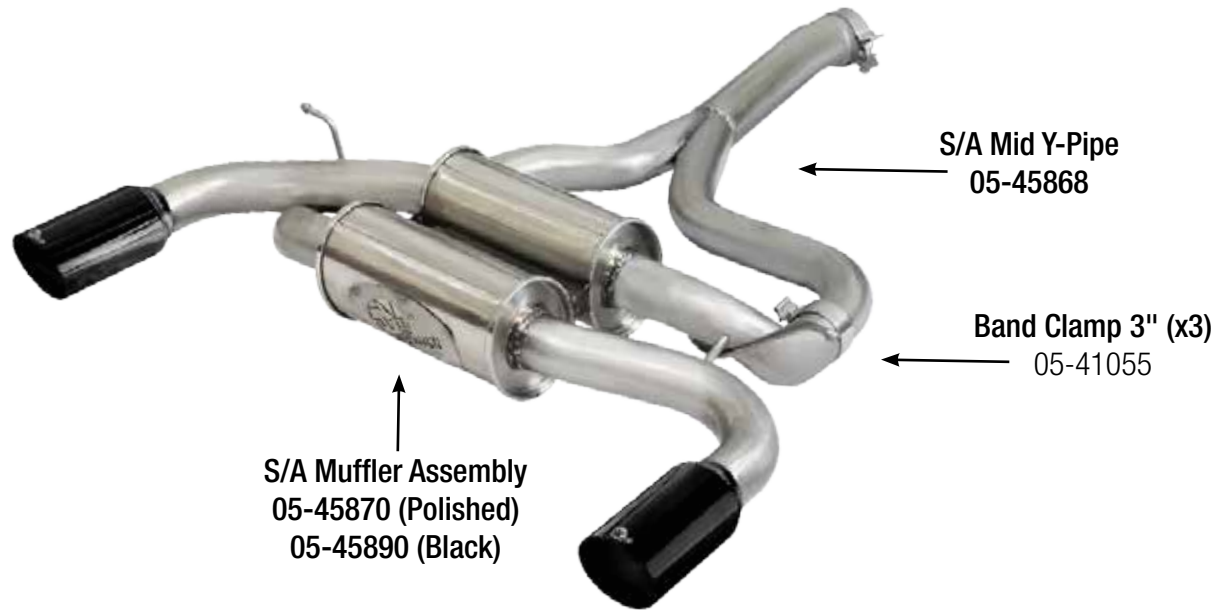




INSTALLATION INSTRUCTIONS

MAKE: BMW
MODEL: 335i (F30)
YEAR: 2012-2015
ENGINE: L6-3.0L (t) N55

Axle-Back
304 Stainless Steel
49-36325-P (Polished Tips)
49-36325-B (Black Tips)



- Step 1:** (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).
- Step 2:** Remove the center brace under the O.E. exhaust system.
- Step 3:** Un-plug the actuator drive at the rear of the O.E. muffler & tuck away.
- Step 4:** Loosen the band clamp securing the O.E. mid-pipe to the catalytic converter.
- Step 5:** Un-bolt all rubber hanger mounts off the chassis and remove O.E. exhaust system.
- Step 6:** Remove all rubber hangers off the O.E. exhaust and install onto the aFe exhaust system.
- Step 7:** Using the original bolts, install the center brace removed from step 2 and tighten.
- Step 8:** Using the original band clamp and gasket (Replace if necessary) from step 4, install the aFe front pipe over the catalytic converter but do not tighten.
- Step 9:** Install the bracket removed from step 5 and tighten.
- Step 10:** Using (x1) supplied 3.0" aFe band clamp, install the aFe second mid-pipe onto the front pipe but do not tighten.
- Step 11:** Using (x1) supplied 3.0" aFe band clamp, install the aFe Y-pipe onto the second mid-pipe but do not tighten.
- Step 12:** Using (x2) supplied 2.5" aFe band clamp, install the aFe muffler assemble onto the Y-pipe but do not tighten.
- Step 13:** Using the original bolts, secure the aFe muffler pipe rubber hanger mounts and tighten.
- Step 14:** Leave the actuator and drive harness disconnected and route to avoid it hanging.
- Step 15:** Align aFe exhaust and then tighten all band clamps.
- Step 16:** Verify all your work and remove from jack stand.
- Step 17:** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.
- Note:** It is normal for the aFe exhaust system to emit smoke for the first few minutes upon initial start-up.

NOTES: aFe recommends that the tail-pipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**