



## INSTALLATION INSTRUCTIONS

**MAKE:** Toyota  
**MODEL:** Tacoma  
**YEAR:** 2005 - 2015  
**ENGINE:** L4-2.7L

**Cat Replacement**  
47-46002



### Parts Included:

- P/N: 05-144192 S/A Tube, Front Pipe (x1)

### Hardware Included:

- P/N: 05-46221 Gasket (x1)
- P/N: 06-00140 Warranty Card (x1)

**Caution:** aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** (Read instructions prior to installation.) Secure vehicle on jack stands. (Refer to your manual for specified jack stand positions.) (It is recommended to not fully tighten the clamps until the entire system has been installed.)
- Step 2:** Disconnect the negative terminal from the battery.
- Step 3:** Remove O2 sensor(s). Check the sensor(s) for damage, replace if necessary.
- Step 4:** Unbolt and remove the catalytic converter.
- Step 5:** Install the aFe POWER catalytic converter using supplied gasket.
- Step 6:** Connect O2 sensor(s) to the aFe POWER catalytic converter.
- Step 7:** Connect the negative battery terminal.
- Step 8:** Double check your work, then proceed to start the vehicle and check for any leaks.
- Step 9:** Remove vehicle from jack stands.
- Step 10:** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50 - 100 miles.

Note: aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.