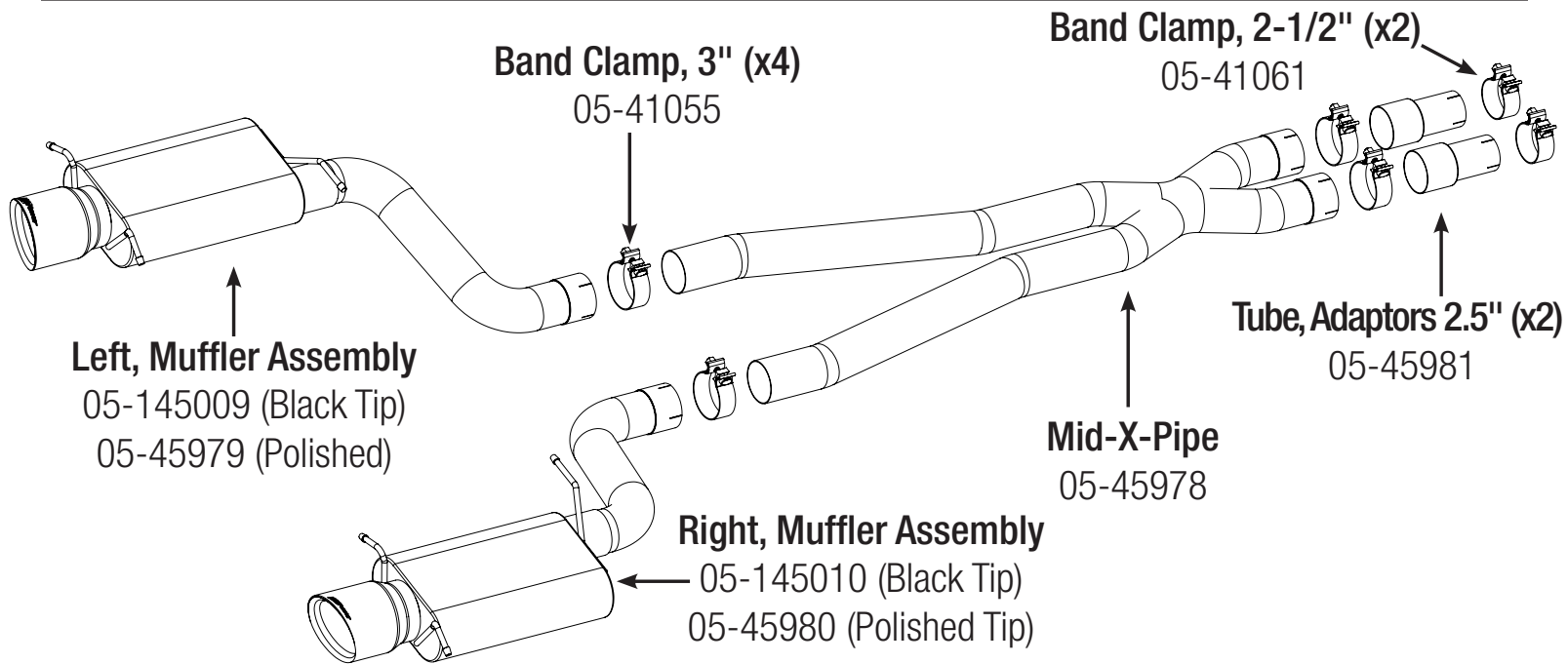




INSTALLATION INSTRUCTIONS

MAKE: Cadillac
MODEL: CTS-V
YEAR: 2009-2015
ENGINE: V8-6.2L (sc)

Stainless Steel Exhaust
49-34063-P (Polished Tips)
49-34063-B (Black Tips)



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**

- Step 1.** (Read Instructions prior to installation) For faster removal and installation of exhaust a trained professional is recommended for this procedure. Secure stock exhaust with jack/stands. The stock exhaust system will require cutting therefore professional assistance and proper tube cutting tools is always recommended.
- Step 2.** Remove the cross member support bracket and place this assembly in a safe place. This bracket will not be re-used on the aFe POWER exhaust system.
- Step 3.** Un-bolt the flanges from the down-pipes connecting to the exhaust. Remove your stock exhaust in one piece up to the catalytic converter flanges. Take caution not to damage the factory hardware and isolation mounts as they will be reused.
- Step 4.** Place the stock exhaust on a flat surface, using a visible ink; measure 11" inches back from the rear welds of the catalytic converters and place a mark. Do this for both sides (as shown in **Figure A**), the mark will indicate your cut locations. Ensure the measurements are accurate and the mark is clearly visible.
- Step 5.** Install the separate cut sections which contain the catalytic converter back on the vehicle. Proceed to loosely tighten the flanges. Do not fully tighten.
- Step 6.** Place the 2.5" band clamps that are included in the kit. Over the reduced side of the 6" adapter tubes and install the adapter tubes onto the catalytic converter cut section. The reduced side of the adapter tubes should only slide 3" deep over the cut section of catalytic converter. Fully, tighten the 2.5" band clamps
- Step 7.** Place provided 3" inch band clamps over the expanded side of the x-pipe assembly and install onto the 3" side of tube adapters.
- Step 8.** Install the right side muffler assembly; ensure to use proper supports. Slip the hangers into position of the OE locations.
- Step 9.** Install the left side muffler assembly; ensure to use proper supports. Slip the hangers into position of the OE locations.
- Step 10.** Begin to tighten down all flanges and band clamps. Start at the front of the vehicle, and working your way to the back of the vehicle. Assure your tips are well centered in the bumper cut outs
- Step 11.** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.

(Figure A)

