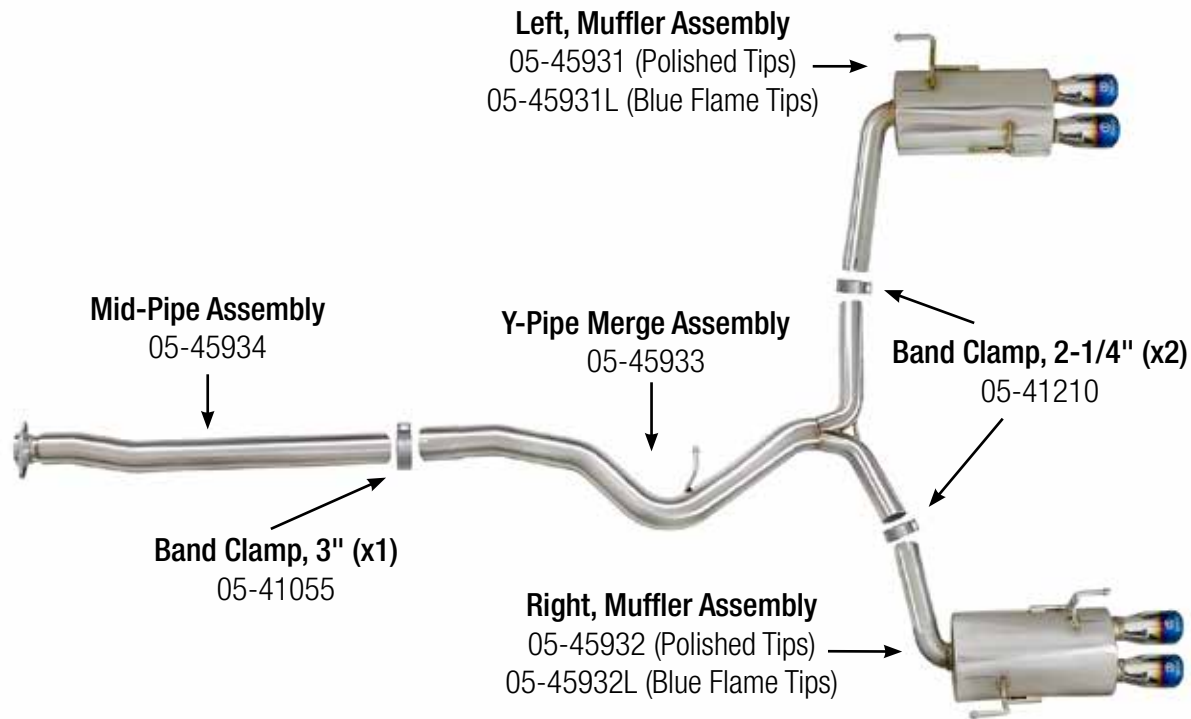




INSTALLATION INSTRUCTIONS

MAKE: Subaru
MODEL: WRX / WRX STI
YEAR: 2015-2020
ENGINE: H4-2.0L (t) / 2.5L (t)

Cat-Back Exhaust
304 Stainless Steel
49-36801-P (Polished Tips)
49-36801-L (Blue Flame Tips)



Step 1. (Read Instructions prior to installation) Secure Vehicle on jack stands.

Step 2. Unbolt the two mufflers on each side. Each assembly has (x2) 14mm nuts and 12mm bolts that hold the muffler to the midpipe.

Step 3. Unbolt the junction between the cat and the mid-pipe.

Step 4. Remove the mid-pipe and remove right and left muffler.

Step 5. Using the original (x2) spring bolts and nuts removed from **step 2**, install the Takeda front mid-pipe section but do not tighten.

Step 6. Using (x1) supplied 3" Takeda band clamp, install the Takeda y-pipe merge onto the Takeda mid-pipe & secure the muffler section onto the (x5) rubber hanger mounts. Do not tighten band clamps.

Step 7. Align the Takeda exhaust system and then tighten the (x2) spring bolts & nuts from **step 5**, then the 3" and 2-1/4" band clamps from **step 6**.

Step 8. Remove vehicle from jack stands.

Step 9. Your installation is now complete. It is recommended to re-tighten all clamps & bolts / nuts after 50-100 miles.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**