INSTALLATION INSTRUCTIONS
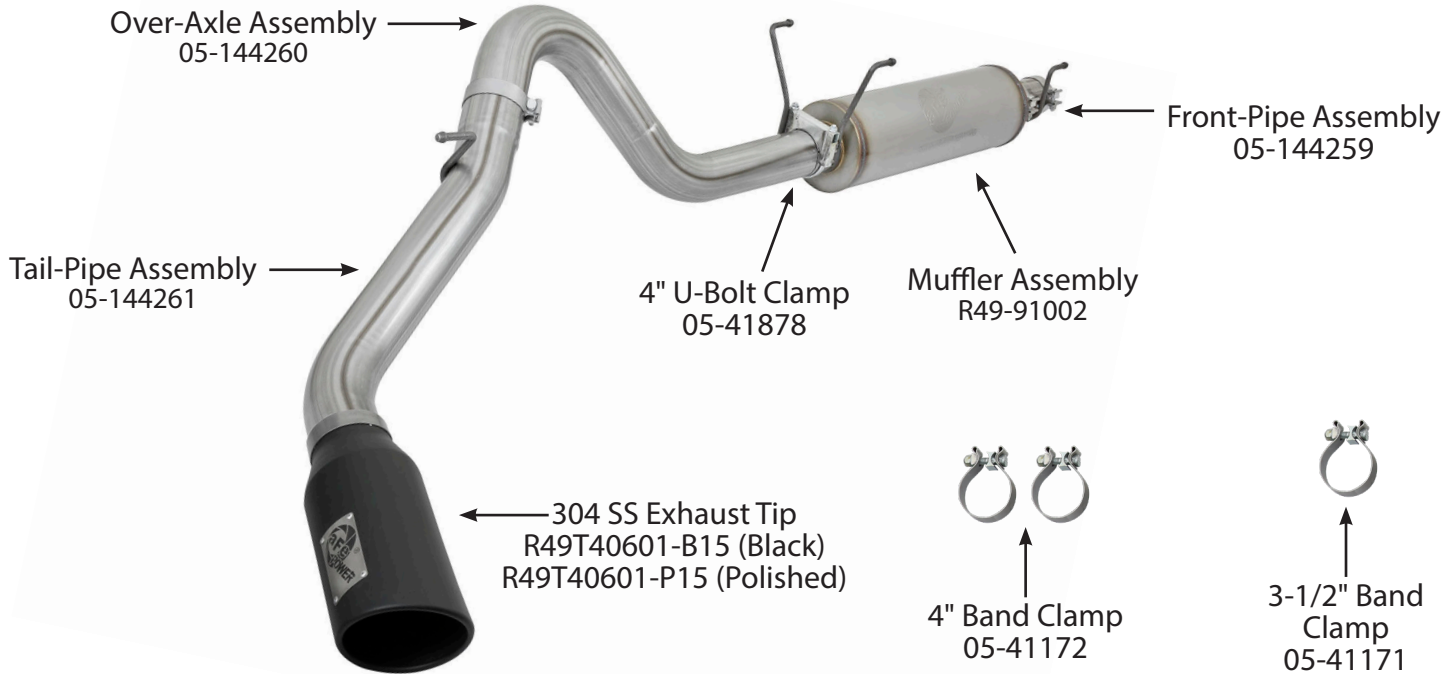
MAKE: RAM
MODEL: 2500 "Power Wagon"
YEAR: 2014 - 2021
ENGINE: V8-6.4L HEMI

Cat-Back Exhaust
49-42056-B (Black Tip)
49-42056-P (Polished Tip)

NOTE: Will Only Fit 149" Wheebase (Crew Cab/Short Bed)

Over-Axle Assembly
05-144260

Front-Pipe Assembly
05-144259

Tail-Pipe Assembly
05-144261

4" U-Bolt Clamp
05-41878

Muffler Assembly
R49-91002

304 SS Exhaust Tip
R49T40601-B15 (Black)
R49T40601-P15 (Polished)

4" Band Clamp
05-41172

3-1/2" Band Clamp
05-41171

Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1:   (Read instructions prior to installation.) Remove your stock exhaust system from the rear of your truck working your way forward. Take caution not to damage the factory isolation mounts, as they will be reused.

Step 2:   For faster installation spread the new exhaust components along the side of your vehicle according to the diagram shown

Step 3:   Install the 3-1/2" band clamp on the adapter tube then install the adapter tube over the OE exhaust using the existing isolation mount. Do not tighten the band clamp yet

Step 4:   Install the aFe muffler onto the adapter tube. Slide the muffler hanger bracket over the muffler outlet, reinstall the existing isolation mounts onto the muffler hanger bracket, make finger tight only at this time

Step 5:   Now install the over axle tailpipe bend into the muffler

Step 6:   Install the 4" band clamp onto the notched end of the tail pipe bend, now slide the tail pipe bend over the over axel bend and reinstall the isolation mount.

Step 7:   Install the tip, onto the tail pipe bend, adjust the tail pipe bend and over axel bend to the desired position and tighten the (x3) band clamps, (1) muffler hanger bracket and band clamp on tip.

Step 8:   Your installation is now complete. It is recommended to re-tighten all exhaust components after 50 - 100 miles.

Note: aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.