

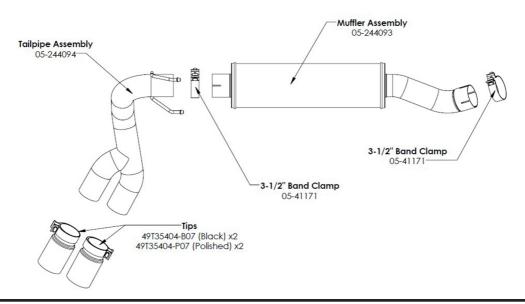
INSTALLATION INSTRUCTIONS

MAKE: RAM

MODEL: 2500 / 3500 **YEAR:** 2019-2020 **ENGINE:** V8-6.4L HEMI 3-1/2" Stainless Steel Cat-Back 3-42082-P (Polished Tins)

49-42082-P (Polished Tips) 49-42082-B (Black Tips)

NOTE: Fits Crew Cab Short Bed (6'4" Bed) (149" Wheelbase)



- **Step 1: (Read Instructions prior to installation)** Secure Vehicle on jack stands (refer to manual for specified jack stand position) remove your stock exhaust up to the catalytic converter from the rear of your truck working your way forward. Take caution not to damage the factory hardware and isolation mounts as they will be reused. It is recommended to not fully tighten the clamps until the entire system has been installed.
- **Step 2:** Install muffler assembly using the provided band clamps. (Use a jack stand to hold up the muffler assembly).
- Step 3: Remove two OE isolator mounts and install onto the aFe tailpipe assembly.
- **Step 4:** Install tailpipe assembly into the muffler assembly using the provided band clamps.
- **Step 5:** Install aFe power tips to desired location.
- **Step 6:** Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, and tires
- **Step 7:** Starting from the front working your way back align and tighten the exhaust system.
- **Step 8:** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.

NOTES: aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.