

## **INSTALLATION INSTRUCTIONS**

MAKE: Porsche

MODEL: 911 Carrera / Carrera S (991)

**YEAR:** 2012-2016 **ENGINE:** H6-3.8L

Note: Fits 911 Carrera (991) w/ PSE (Porsche Sport Exhaust)

## Tip Assembly 304 Stainless Steel 49C36416-P

## aFe recommends professional installation on our products.



**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- **Step 1**. Loosen the bolt on the left OE exhaust tip and slide the OE tip off the exhaust system.
- **Step 2**. Loosen the bolt on the right OE exhaust tip and slide the OE tip off the exhaust system.
- **Step 3.** Install the supplied exhaust clamps over the aFe power exhaust tips, as shown in (Figure 1)
- **Step 4.** Slip the right-side exhaust tip onto the farthest right exhaust outlet. Make sure that the tip slides over the exhaust outlet 7/8".
- **Step 5.** Align the right-side exhaust tip to line up with The exhaust outlet second from the right, and snug up (do not fully tighten) the exhaust clamp to hold the tip in place.
- **Step 6.** Slip the left-side exhaust tip onto the farthest left exhaust outlet. Make sure that the tip slides over the exhaust outlet 7/8".
- **Step 7.** Align the left-side exhaust tip to line up with the exhaust outlet second from the left, and snug up (do not fully tighten) the exhaust clamp to hold the tip in place.
- **Step 8.** Adjust the exhaust tips for best alignment and tighten the exhaust clamps.

